





# Work Order ID 110029

December-17-13 9:06:32 AM

\*110029\*

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Item ID: D2530 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Handle Weldment  
 Start Date: 12/17/13 Start Qty: 10.00 \*10\* Cust Item ID:  
 Required Date: 12/17/13 Req'd Qty: 10.00 \*10\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
*130*						(9)	14-03-07		PD
QC	Memo	0.00							
Quality Control									
140	QC5- Inspect part completeness to step on W/O	0.00							
*140*						(9)	14-03-07		PD
QC	Memo	0.00							
Quality Control									
150	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3	0.00							
*150*	M126 878.					9	φ	H-3-10.	DAS 34 989
Powdercoat	Memo	0.00							
Powder Coating	START TIME: 9:20								
	OVEN TEMPERATURE: 320°								
	FINISH TIME: 9:50.								

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 Start Date: 12/17/13 Start Qty: 10.00 **\*10\*** Cust Item ID:  
 Required Date: 12/17/13 Req'd Qty: 10.00 **\*10\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 <b>*160*</b> QC Quality Control	QC3- Inspect Part Finish  Memo	0.00 DAS 27 9-89 14/3/17				9			
170 <b>*170*</b> Packaging Packaging	Identify as per dwg & Stock Location <u>8255</u>  Memo	0.00 0.00				9x		14-3-10	DAS 26 9-89
180 <b>*180*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00				ML5		14-03-11 MLF 14-3-10	

# Picklist Print

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Work Order ID: 110029  
Parent Item: D2530  
Parent Item Name: Handle Weldment

Start Date: 12/17/13 Required Date: 12/17/13  
Start Qty: 10.00 Required Qty: 10.00

Comments: IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6  
DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2534 Lock Plate		Manufactured	No			120	Each	74.0000	2	20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		74							
				100465		6							
				103619		14							
				106204		12							
				107344		26							
				107666		16							
M304TR0.750W.049 304 RD Tube .750 x .049W		Purchased	No			100	f	185.0332	2.9145	31			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT017		185.0332286							
				122312		9.4842106							
				124768		53.81245							
				M126183		119.120001							
				M126349		2.616567							

Pl 14.3.7  
B107344 → (16)  
B102  
B106204 → (2)  
Pl 14.3.7  
M128084 →



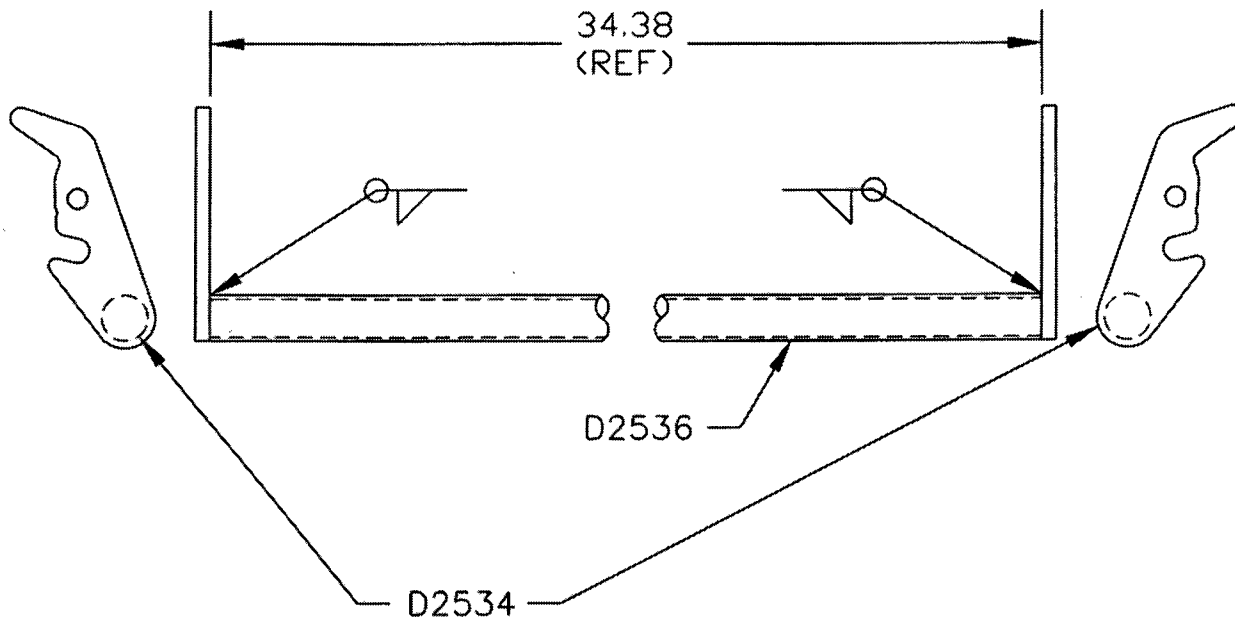
**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	PH	DRAWING NO.	REV. B
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2530	SHEET 1 OF 1
DATE	TITLE		SCALE
04.12.14	HANDLE WELDMENT		
A	96.06.18	NEW ISSUE	
B	04.12.14	UPDATE NOTES AND DIMENSIONS	

RELEASED

04.12.16 *[Signature]*PART LIST -- D2530

QTY	PART NUMBER	DESCRIPTION
X	D2530	HANDLE WELDMENT
1	D2536	HANDLE
2	D2534	LOCK PLATE

*110029*  
*11B-1217*D2530 HANDLE WELDMENT

- 1) WELD PER DART QSI 004
- 2) FINISH: POWDER COAT BLACK (4.3.5.7) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

